

*theultimate*<sup>®</sup>  
collection



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Heritage Style ♦ High Security ♦ Energy Efficient  
PVC-u Windows & Doors

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# Introducing Heritage Timber Alternative Windows and Doors

As the name suggests, the Ultimate Heritage Collection is a range of elegant windows and doors that are packed with the characteristics and charm of period timber windows.

Less obvious perhaps is that every window and door shown throughout this brochure is manufactured, not with timber but using a specialist range of advanced PVC-u profiles. Indeed, the Genus Flush Sash window is assembled using traditional joinery techniques.

Considerable care has been taken to capture the charm and elegance of timber, even down to the tactile woodgrain finish, but combine this with the energy efficiency and the advanced low maintenance qualities associated with modern day PVC-u products.

This versatile collection includes a number of options from the fundamental choice of sash style through to your choice of finish from the extensive colour palette. The result of this is a truly bespoke range that will suit a multitude of property styles and this will be evident as you browse through this brochure.



## Choice of three sash options

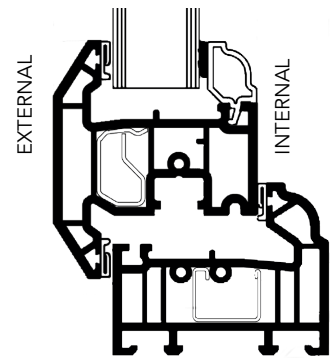
In order to cater for a diverse range of property styles, the Ultimate Heritage Collection offers you the choice of three sash options.

All three options utilise the same thermally efficient chambered outer frame and all provide a beautiful ovolo sculptured finish on the inside.

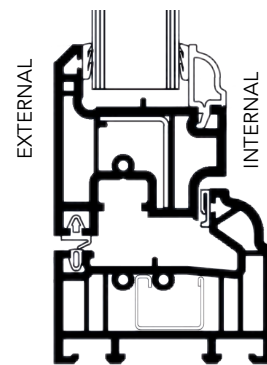
Equally, all options include dummy sashes on any fixed windows, providing a balanced appearance and equal sight lines between your chosen configuration of fixed and opening windows. All options are also available in the same Heritage range of colours and with the same optional finishing touches such as Georgian bar detailing and your choice of elegant furniture.

This however is where the similarities end and the clear distinction between the three sash options becomes apparent. Whilst the rebated sash lips over the outer frame giving a picture frame effect, the flush sash remains in line with the outer frame offering a slimmer appearance. You then have the option of GENUS, offering scribed and milled butt joints to the outer frame and sash for the truly authentic timber look.

Browsing through, you will find many photos to inspire you and help you to decide on the right choice for your home.



Ultimate Heritage with **Rebated Sash**



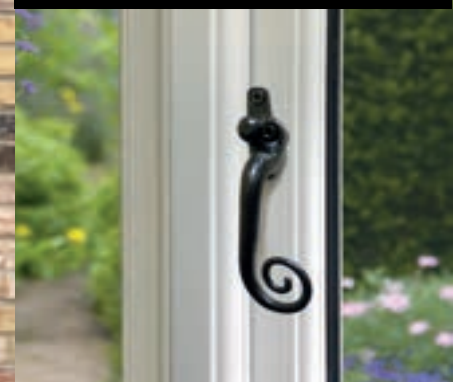
Ultimate Heritage with **Flush Sash and Flush Sash with Genus joints**

### Rebated Sash Option

Showing bevelled putty lines externally offering the picture frame effect and an elegant ovolo sculptured finish inside.



Welded joints on both outer frame and Rebated Sash



## Flush Sash Option

Showing optional bevelled putty line Georgian Bars. The Flush Sash remains in line with the outer frame externally with ovolo sculptured finish inside.

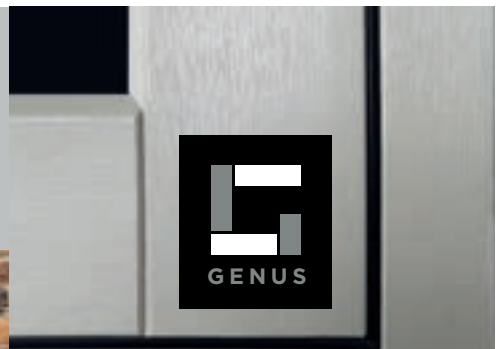


Welded joints on both outer frame and Flush Sash



## Flush Sash Option with Genus Joinery

Engineered using traditional joinery techniques with scribed and milled butt joints providing the ultimate timber effect window with ovolo sculptured finish inside.



Scribed and milled butt joints on both outer frame and Flush Sash



In previous years it was a given that new windows would always be replaced with like-for-like, which in most cases meant white PVC-u.

But in recent years there has been a colour revolution and whilst white PVC-u is still going strong, today there is a myriad of other options available from dark grey, through to beautiful and elegant creams, all the way through to soft greys and greens.

Regardless of your property style and age the Ultimate Heritage Collection allows you to make a statement with colour on the outside but still maintain a fresh but subtle white finish on the inside.

French Grey or Agate Grey might work to enhance your property from the outside, but white is incredibly versatile as an interior colour and works well with just about any colour scheme, which will inevitably change over time.



## Consider the character of your property

Some properties in the UK will be bound by listed building rules that prohibit certain decisions around a property's exterior appearance – while this is unlikely to be the case in many instances, it's always wise to consider the age and style of your property before you make your final decision.

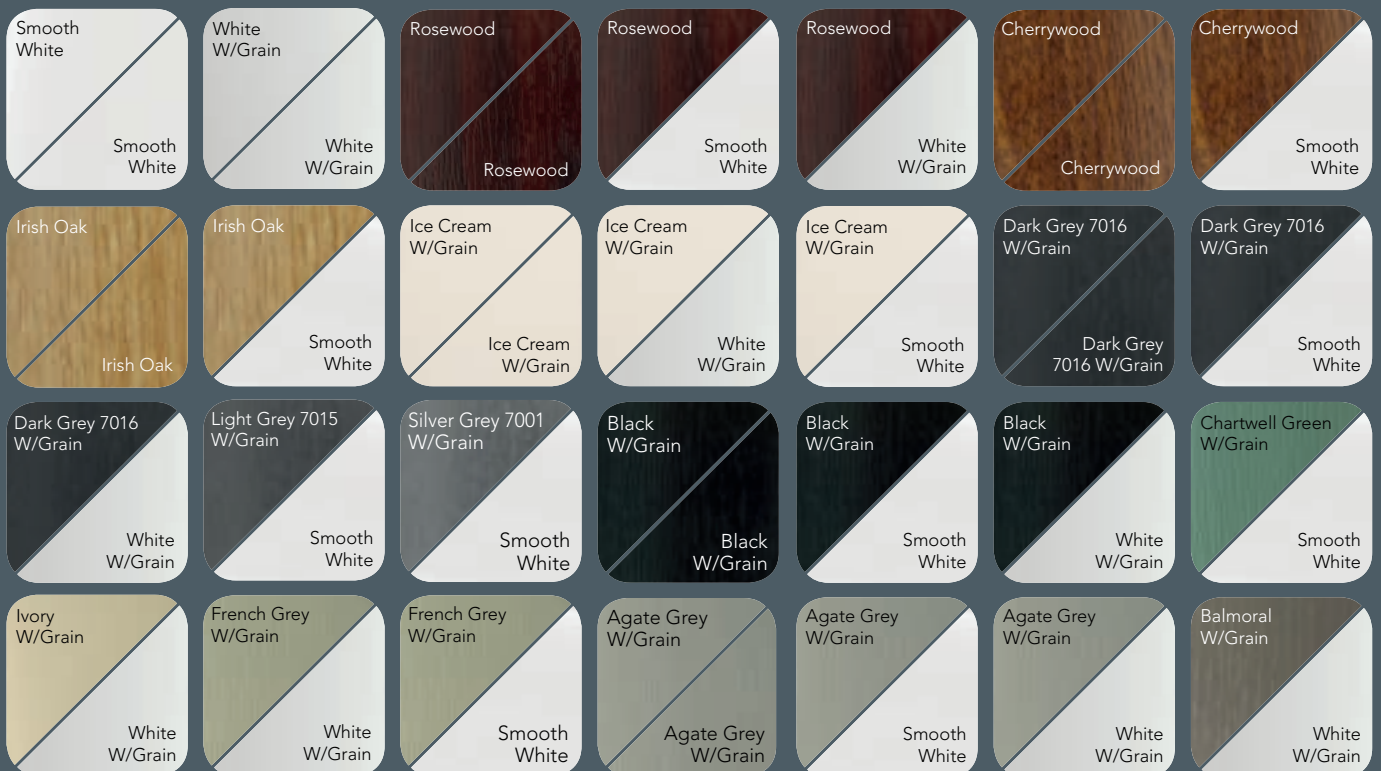
There are many properties in the UK that would really benefit from the use of these alternative shades to enhance their period features – so don't be afraid to explore this option.

Likewise, if your mid-50s semi is crying out for a style statement, you might want to consider a dark grey against a traditional British brick, the grey is incredibly pleasing on the eye and can deliver an instant wow to any property.





## The Heritage Colour Palette



If you would like a colour that is not within our range of woodgrain foils, we can arrange to have your windows or doors spray painted in the colour of your choice. Specialist coatings and proven application methods, provide a finish that is tough and durable.





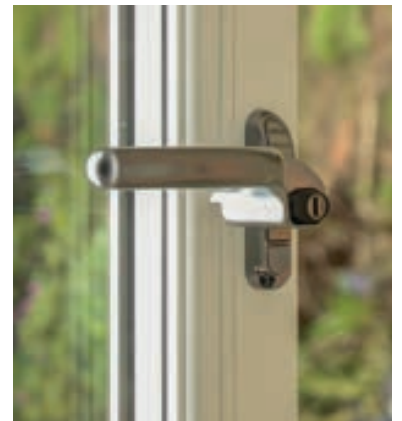




## Security and aesthetics combined

With the simple turn of an elegant handle, every window is secured by a multi-point locking system, securing points on all four sides of the opening sash.\* For your safety, high security fire escape / easy clean hinges are fitted as standard to all side-opening windows. These will open fully to give you an alternative means of fire escape (dependent on window size) and can slide towards the centre to allow easy external cleaning.

### Push Button Locking Handles



### Tear Drop Handles



### Monkey Tail Handles



\*Shoot bolt and night vent functionality are dependent on the dimensions of an opening sash. Therefore small sashes may not have one or both of these functions. Limited night vent locking available on French Casement windows; master sash only on rebated sash French Casements and none on flush sash French Casements.



ULTIMATE HERITAGE WITH REBATED SASH

A lovely example of Ultimate Heritage windows with the rebated sash option installed in a Lincolnshire property.

The home owners chose Agate Grey which looks spectacular alongside the stone and roof tile colours.



A key design feature, to create an authentic timber look, is the use of 'dummy sashes' where no opening window is required.

These 'dummy sashes' are used to give the impression of an opening sash and maintain a balanced design with equal sight lines throughout.

This feature is standard across the Ultimate Heritage Collection and ensures a consistent appearance.





For a cottage style appearance, the Ultimate Heritage Rebated window, finished in one of the available subtle woodgrain colours such as Ice Cream or French Grey will add charm and character to a property.

Optional Georgian Bars will enhance the character further and you are able to choose from a full Georgian bar layout, through to a single bar that offers an understated, elegant feature.









ULTIMATE HERITAGE WITH FLUSH SASH



Subtle colour palette with a Woodgrain finish, combined with clean bevelled lines and sashes that sit perfectly flush within the window frame.



Elegant external putty line Georgian bars to add character and complement the style of the windows and the surrounding property.



Neutral and fresh White Woodgrain internal finish, with ornate sculptured detail around the frame and Georgian bar layout.



The Ultimate Heritage Collection offers you a timber look PVC-u cill option, deeper in proportions to standard PVC-u cills in order to complete the timber look.





## Elegance and simplicity with the Ultimate Heritage Flush Sash

Ultimate Heritage Flush windows may be the ideal solution if you want to give your house the wow factor but stay sympathetic to the style of the property and others surrounding it.

The flush casement style, shown here in Ice Cream woodgrain finish, creates the impression of wooden windows. As with all Ultimate Heritage woodgrain windows, the inside face is kept to a neutral White finish for a bright and spacious feel and to complement neutral décor.

Two horizontal Georgian bars add character to the property and reflect the traditional styles of many of the houses in the same village.

The owners also decided on the colour matched timber look cill option to ensure continuity of the style. In all, a fully timber look PVC-u product, but without the painting required to preserve it.







## Versatility

Ultimate Heritage Flush windows are equally well placed in a period country cottage to a modern housing development.



Some great examples here of how Ultimate Heritage Flush windows can completely transform and modernise a property.

Conversely Heritage windows can be used to recreate period timber windows in a more durable, energy efficient and lower maintenance material.



This beautiful property is located in the heart of an idyllic National Park. The owners chose to replace their previous timber windows with Rosewood Flush Sash windows, also with the added benefit of triple glazing, vastly improving the windows energy efficiency.





## Benefits far beyond aesthetics

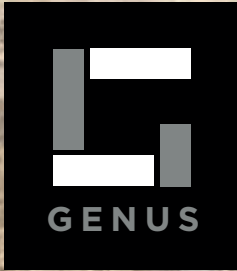
On many properties, windows can make up a vast proportion of the surface area. It's only natural therefore they can have a big impact on the level of maintenance required over time.

As a purpose designed PVC-u alternative to timber, the Ultimate Heritage Collection has been engineered to provide the aesthetics of timber but with the thermal performance, security and durability offered by the latest PVC-u windows and doors.



Ultimate Heritage flush windows can be configured in both vertical and horizontal opening styles, both with dummy sashes in the fixed windows to maintain balanced sight lines.

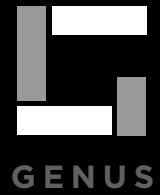




ULTIMATE HERITAGE WITH FLUSH SASH & GENUS JOINERY

For the ultimate timber look window, you have the option of choosing the Heritage flush sash complete with Genus joinery. These windows look, feel and are made just like their timber counterparts.

Scribed and milled butt joints to both the inside and outside of the outer frame and sash make it difficult to distinguish these from timber windows.











## Equal Sight Lines

Genus Windows are designed to offer an innovative, low maintenance yet high performance alternative to traditional timber joinery.

Equal sight lines help to create the timber look, achieved with the use of 'dummy sashes' where no opening window is required.

Examples of this are pictured here where only some of the sashes are designed to open but 'Dummy sashes' are used on fixed windows to give the impression of an opening sash and consequently keep the appearance identical to the opening sashes.

The use of 'dummy sashes' is standard across Genus windows and ensures a balanced design with equal sight lines throughout.





Adding optional Georgian Bars can further enhance the character of your windows. This addition provides a strong sense of period identity, which is particularly important when replacing "like for like" and emulating traditional timber joinery. Consider this option when making your selection.











Genus flush windows, finished in one of the available subtle woodgrain colours such as French Grey, can complement the brick or render on your property.

The window is equipped with the latest security features and night vent locking ability, as demonstrated in the pictures. You get to enjoy the aesthetics of a heritage window along with the functionality of a modern window.







## Trickle Ventilation

Approved Document F of the Building Regulations that specifically relates to ventilation, requires that adequate ventilation is provided throughout a property.

Ultimate Heritage Windows are able to meet these requirements with efficient, safe and secure trickle vents, installed into either the sash or outer frame.

The ventilators match to your chosen frame colour and the hooded external canopy prevents water and insects from entering the home.



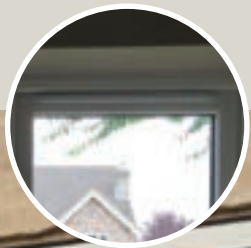
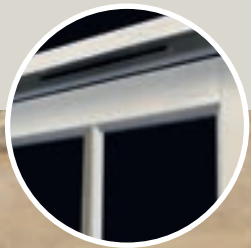
Trickle vent through a Rebated Sash

## Concealed Ventilation

Heritage windows also offer you the option of concealed ventilation. The ventilation is built into the head of the outer frame which is concealed by a full width aluminium exterior canopy, colour and finish matched to your window frames. The internal vent allows you to manually control airflow (same for non-concealed vent).



Trickle vent through the Flush Sash outer frame





ULTIMATE HERITAGE DOOR COLLECTION

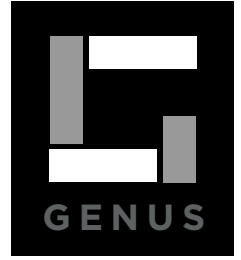
# Heritage Door Features



**Genus Timber-look Joints**

## Genus Timber-look Joints

For the authentic timber look, Ultimate Heritage doors offer you the option of Genus timber-look joints. An alternative to 45° welded joints, these are designed to emulate the traditional butt joints seen on timber doors.



## Timber-look Cill

The timber style features can be carried right through to the cill. Ultimate Heritage Doors offer you the option of a timber look PVC-u cill, deeper in proportions to standard PVC-u cills in order to complete the timber look.



**Deep Timber-look Cill**

## Optional Deep Timber Look Midrail Options

Ultimate Heritage Doors are engineered with a slimline midrail as standard in order to achieve equal sight lines and proportions across the range of styles. However, a number of styles in the collection have been designed to closely emulate traditional timber doors and are therefore best suited to include a deeper Midrail option. Ultimate Heritage doors give you the additional options of the 2 section 168mm Midrail or 1 section Deep Timber Look 195mm Midrail\*.



**Standard Slimline Midrail**



**2 section 168mm Midrail**



**1 section 195mm Midrail**

\*Choice of Midrails will be determined by frame style and/or colour selection.











# Door furniture options

## Standard Handle Finish Options



## Letter Box Options



# Optional Extras

## Bull Ring Knockers

Our specialist range of Bull Ring Knockers will provide the finishing touches and all important kerb appeal. This functional yet aesthetically pleasing knocker is available in the following finishes.



Black



Graphite



Gold



Chrome



Bronze



Pewter



Antique  
Black



Rose



Forged  
Black



Victorian and Slim Victorian  
Urn Knockers  
(finishes to match standard door  
handles except Pewter and Rose)



Spire Knocker  
Available in Pewter (pictured)  
and Forged Black

## Grade 316 Austenitic Stainless Steel

For areas of the country that are particularly susceptible to increased corrosion such as coastal areas, you have the option of our Grade 316 Austenitic Stainless Steel suite of door furniture. The suite comprises of a handle, door knocker and letter box as featured right.



## Offset Pull Bar Handle

Contemporary door styles can be enhanced further with the addition of Grade 316 Austenitic Stainless Steel offset pull bar handles.

You have a choice of 3 bar lengths, 1800mm, 800mm and 400mm.

## Period Door Furniture

For period style doors, the below ornate furniture is available.



Monkey Tail Handle  
Available in Forged Black (pictured)  
and Pewter



Regal Handle  
Available in Forged Black (pictured)  
and Pewter



Noble Handle  
Available in Forged Black (pictured)  
and Pewter



Escutcheon Finger Pull  
(finishes to match standard door  
handles except Satin and Pewter)

Decorative Door Knobs available in  
the following finishes.

White  
Black  
Graphite  
Gold  
Chrome  
Satin  
Bronze  
Pewter (shown)  
Antique Black



Architectural Letterplate  
Available in Gold, Chrome,  
Graphite, Bronze, Pewter (pictured), Antique  
Black and Forged Black.



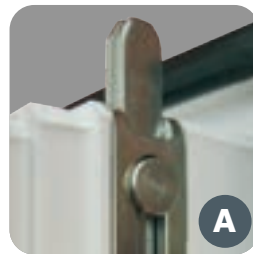
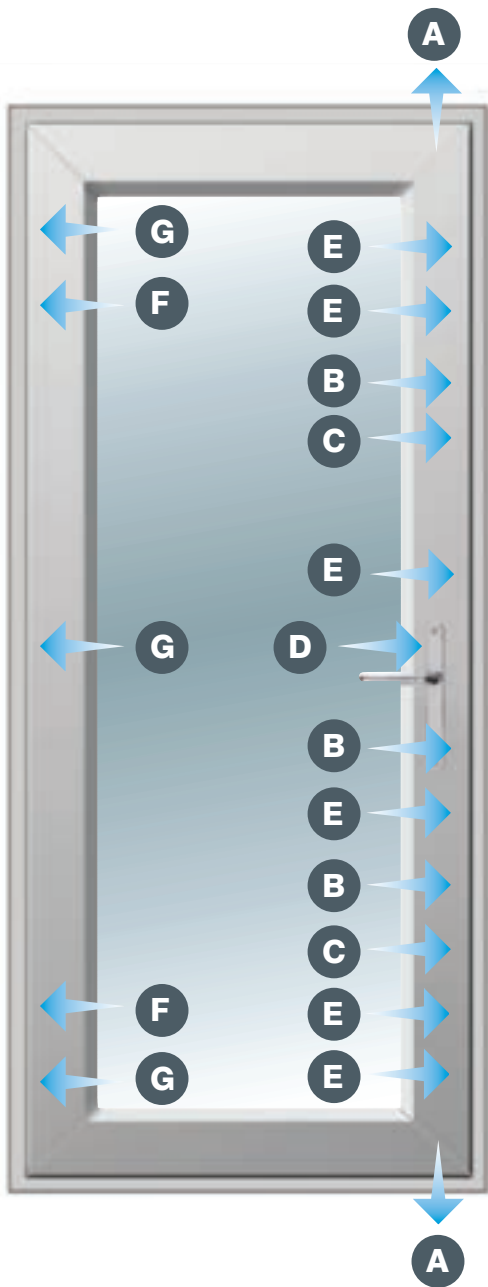
Heritage Letterplate  
Available in Gold, Chrome,  
Graphite and Antique Black (pictured)

## Up to 14 security points around the door

- 2 x top and bottom shoot bolts.
- 3 x outer/inner facing hook locks.
- 2 x dead locks.
- 1 x centre locking latch.
- 4/6 x roller cams (dependent on door height).
- Plus 2 x anti-jemmy hinge bolts.



BS 7412/PAS24  
KM 590739



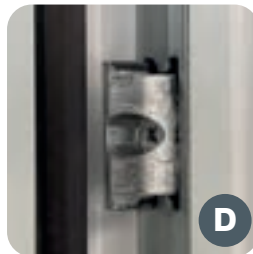
Shoot Bolts



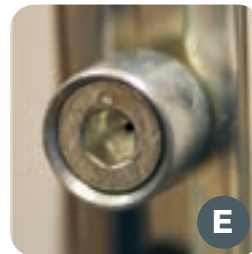
Hook Locks



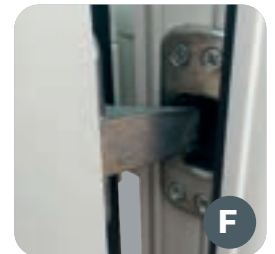
Dead Locks



Centre Locking Latch



Compression  
Rollers Cams



Anti-jemmy  
Hinge Bolts



Standard Hinge  
(other finishes available)



Optional Pencil Hinge

## Yale High Security Cylinder

To prevent cylinder manipulation, Ultimate Heritage doors are fitted with a 3 star high security Yale cylinder, and for convenience all doors are supplied with 5 keys as standard.



## Townhouse Lock

As an alternative to the standard locking system, you may wish to consider our townhouse lock option. The townhouse lock is completed with a traditional escutcheon finger pull. This option includes the same high security cylinder as detailed left.



# Decorative Glazing

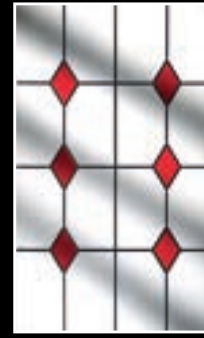
Coloured and bevelled glass designs can offer a traditional appearance, whilst more simplistic etched glass designs give a contemporary look.

The dimensions of these glass patterns can be adapted to suit the style of your chosen door with half, dual, and full height glazed panels.

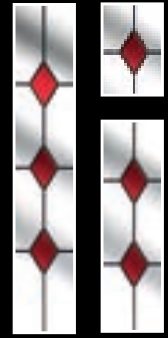
You may wish to personalise your home further by having your house number etched or bevelled within the design.



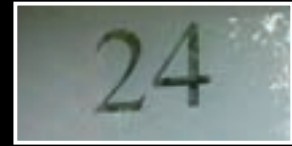
Full Height  
Glazed Panels



Half Glazed  
Panels



Dual/Quarter  
Glazed Panels



Etched house number



SD1G



SD2G



SD3G



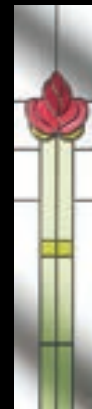
SD4G



SD5G



SD6G



SD7G



SD8G



SD9G



SD10G



SD11G



SD12G



SD13G  
Fully Etched



SD14G  
Etched with  
clear border\*



SD15G



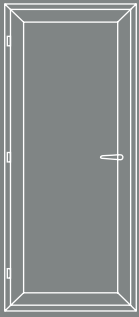
SD16G

The above designs are for guidance only, please speak to your consultant for advice on the full range of options.

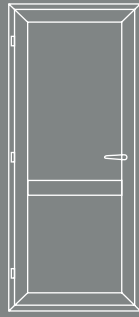
The above designs are for 28mm double glazed units with any bevels attached to clear glass combined with a backing glass of choice.

\*SD14G Etched background with 15mm wide clear border positioned 25mm from visible edge of glass.

# Style Selector



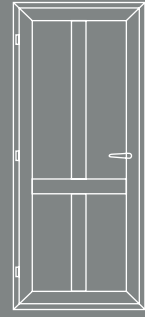
Yeldham



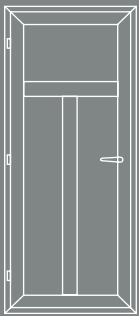
Cornard



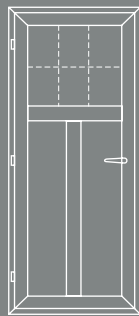
Melford



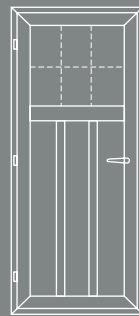
Sudbury



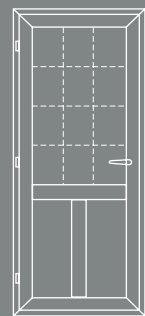
Kersey



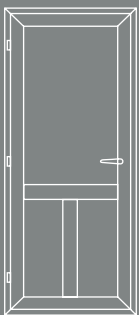
Ixworth



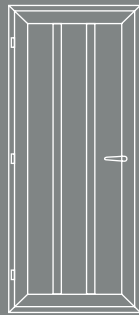
Ixworth 2



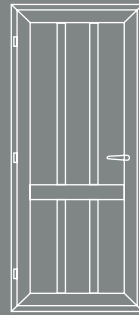
Boxford



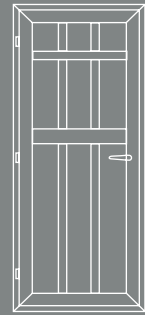
Pebmarsh



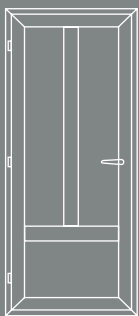
Hedingham



Gosfield



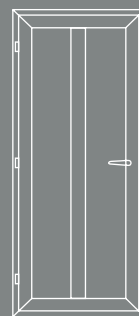
Assington



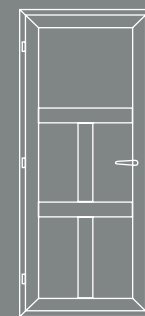
Newton



Nayland



Belchamp

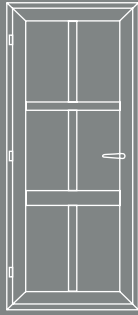


Stour

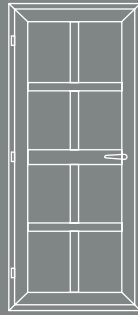




Lavenham



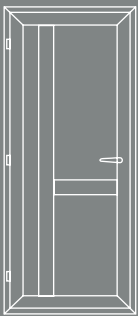
Hartest



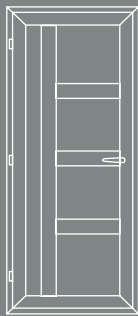
Cavendish



Bures



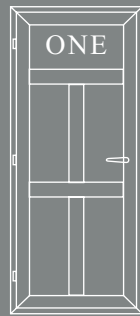
Colne



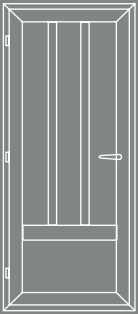
Brett



Polstead



Hadleigh



Depden

The designs shown in the style selector are there to guide you and demonstrate the versatile range of options available.

Alternatively, you may choose to sit down with your consultant and create a bespoke design that is unique to you and your property.

# Quality Assurance

Ultimate Heritage products are put through regular stringent tests to ensure a consistent high level of quality, but don't just take our word for it...

The British Standards Kitemark is one of the most well known and respected product certification marks in the world and is your reassurance that BSI has checked that your windows and doors comply with the latest British Standards.



ISO 9001:2015  
FM 33147

## Quality Assurance ISO 9001:2015

This certification was awarded for providing a high level of Quality Control systems throughout manufacture, administration, health & safety, and products including that of our suppliers such as profile and hardware. We are required to give BSI unrestricted access to our offices and factories and allow random samples to be selected for testing on a regular basis.



BS 7412  
KM 36014

## BS7412. PVC-U Windows

A standard for PVC-u windows whereby a series of mechanical and manual tests are carried out to ensure windows against weather performance and durability.



BS 7412/PAS24  
KM 36015

## Enhanced Window Security (formerly BS7950)

A standard for PVC-u windows whereby a series of mechanical and manual tests are carried out to ensure windows against an accepted level of burglar resistance.



BS 7412/PAS24  
KM 590739

## Enhanced Door Security

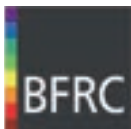
A standard for PVC-u doors whereby a series of mechanical and manual tests are carried out to ensure doors against an accepted level of burglar resistance.



BS EN1279 PT2  
KM 37462  
AG Glass

## BS EN1279 PT2. Sealed Units

A thorough and daily test routine for double glazed sealed units is carried out to ensure certification. Tests prove that sealed units adhere to correct dew point, sealant correctness and desiccant moisture absorbency.



## BFRC. Window Energy Ratings

Windows are assessed using specific glazing and given a rating from A-G for energy efficiency.





Bespoke Design - Lindley, with 1 section 195mm Midrail



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Heritage Style ♦ High Security ♦ Energy Efficient  
PVC-u Windows & Doors

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